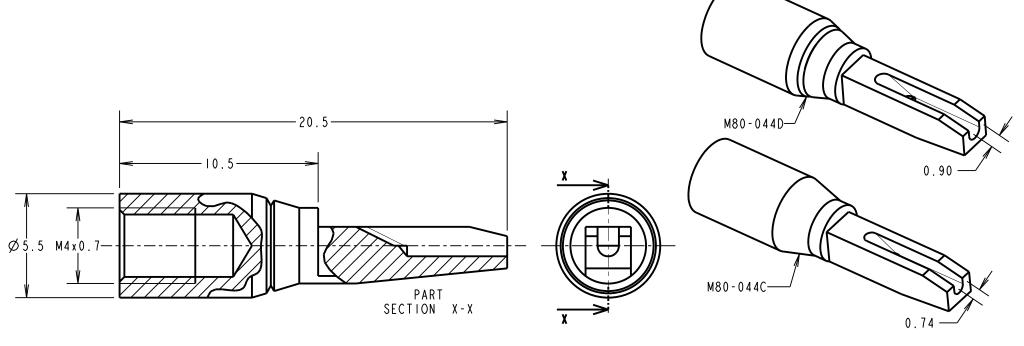
## Customer Information Sheet

DRAWING No.: Z80-044C & Z80-044D IF IN DOUBT - ASK C NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm



## NOTES:

- I. TIP IS SUITABLE FOR USE WITH INSERTION AND WITHDRAWAL TOOL Z80-280.
- 2. FOR USE WITH M80-01100XX, M80-01200XX, M80-01900XX, M80-19400XX & M80-19500XX CRIMP CONTACTS.
- 3. SEE TOOLING INSTRUCTION SHEET IS-25 FOR INSERTION AND WITHDRAWAL INSTRUCTIONS.
- 4. M80-044C IS SUITABLE FOR WIRES WITH INSULATION UP TO 0.90mm & M80-044D IS SUITABLE FOR WIRES WITH INSULATION FROM 0.90mm to 1.10mm.

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RTP	6	14.01.21	30342
NAME	188.	DATE	CN/CO
APPROVED: R.PORTLOCK			
CHECI	KED:	M.RUDKIN	
DRAWN:		R.PORTLOCK	
CUSTOMER REF.:			
ASSEN	MBLY (	ORG:	

HARWIN

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OTHER PURPOSE WITHOUT
THEIR WRITTEN PERMISSION.

TOLERANCES X. = ±1mm X.X = ±0.50r

 $X.X = \pm 0.50$ mm  $X.XX = \pm 0.20$ mm  $X.XXX = \pm 0.01$ mm

ANGLES = ±5°
UNLESS STATED

MATERIAL:

STAINLESS STEEL

FINISH: CLEAN

S/AREA:

DRAWING NUMBER:

TITLE:

mm<sup>2</sup>

Z80-044C & Z80-044D

INSERTION TOOL FOR

CRIMP SOCKET CONTACT

4D SHT 2 OF A