

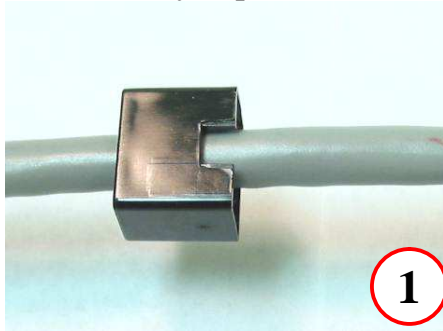
Stewart Connector

36 SERIES SHIELDED PLUG W/-A108 LOAD BAR
ASSEMBLY INSTRUCTIONS

11118 Susquehanna Trail South Glen Rock, PA 17327

36 SERIES SHIELDED PLUG WITH -A108 LOAD BAR ASSEMBLY INSTRUCTIONS

Assembly steps 1 – 11:



1
Slide strain relief over cable



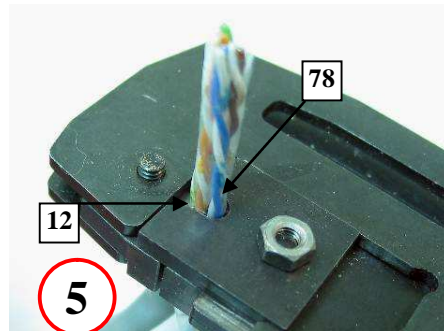
2
Trim off 1" to 2" of cable jacket



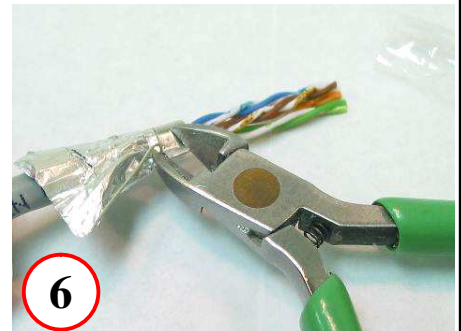
3
Fold back shield and drain wire



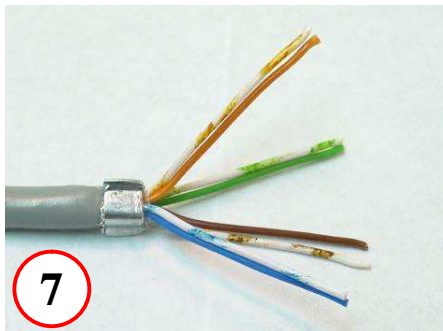
4
Slide ferrule over jacket and shield.
Do not trap any insulation between
shield and ferrule



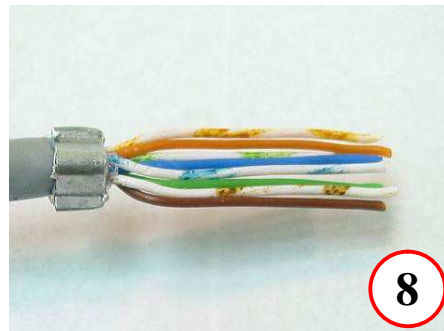
5
Crimp ferrule. Position pairs 12
and 78 to the outside



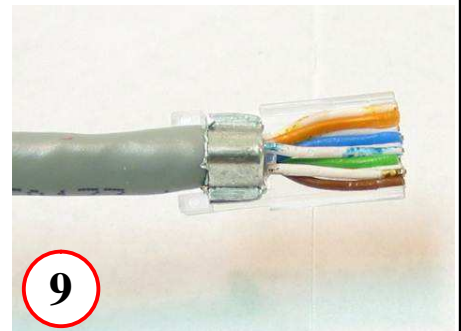
6
Remove excess shield. Remove
plastic foil insulation if present



7
Untwist and straighten pairs



8
Align pairs (568-B shown)



9
Place wires into -A108 load bar.
Trim wires flush with end of
load bar

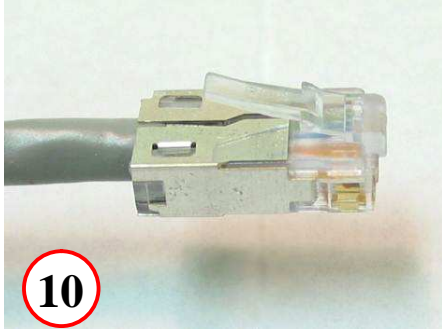
Stewart Connector

36 SERIES SHIELDED PLUG W/-A108 LOAD BAR
ASSEMBLY INSTRUCTIONS

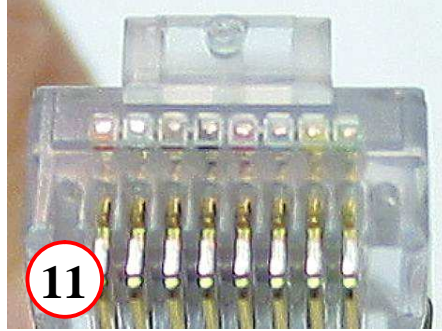
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36 SERIES SHIELDED PLUG WITH -A108 LOAD BAR ASSEMBLY INSTRUCTIONS

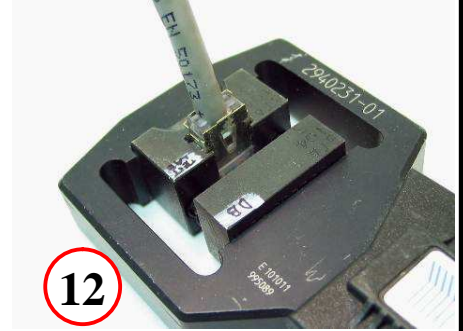
Assembly steps 1 – 11 (Cont.):



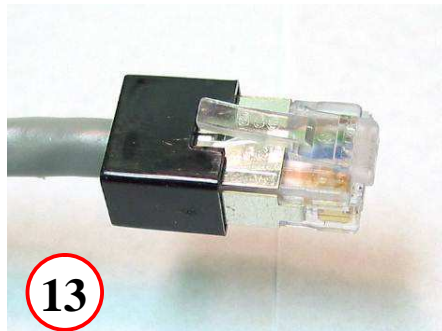
10
Insert load bar and wires into
plug housing



11
Verify wire ends are visible
through plug housing



12
Terminate housing onto cable



13
Slide strain relief over housing.
Assembly is now complete