

To:

Issue date / 発行日: January 8, 2020

Process Change Notice	Hirose Electric Co., Ltd. Dongguan factory Quality control section		
	Approval	Review	Creation
	Sasaki	Liu	Chen

We truly appreciate your significant support always.

We are currently planning on the below process change for the products planned to be delivered to your company.

Forwarding shares the notification of the process change. Your approval on the change will be appreciated.

Product number of your company / 貴社品番	Product number by Hirose / 弊社品番 241-0011-9 30	Product name by Hirose / 弊社品名 ST60-18P(30)
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Content of change / 変更内容	Type 区分	Production location change														
	Reason 理由	Currently, it is being produced at the Dongguan factory. However, the integrally molded insulation seat (123154-1-31), which is the component, is produced by a supplier in Taiwan and transported to and assembled in Dongguan. On this occasion, we would like to change the assembly to be also conducted in Taiwan to handle the quality issues that may occur at the components transportation timing.														
		Before the change 変更前					After the change 変更後					The scope that will be affected. 影響範囲				
		Hirose Electric, Ltd. Dongguan factory					Supplier of Hirose Electric (Taiwan) Co., Ltd. (subsidiary company of Hirose Electric, Co, Ltd.)					The change will not affect specifications and performance as there is no change in design and used materials, etc. 100% inspection will be performed for the change points.				

Execution of the change plan / 変更実施計画	Schedule 日程	Dec. early	Dec. mid	Dec. end	2020/Jan - early	Jan. mid	Jan. end	Feb. early	June early	June mid	June end	July early	July mid	July end	Aug. early
	Preparation of process 工程整備		☆														
	Maintenance of standards, etc. 標準類の整備				☆												
	Trial / トライ							☆									
	Education on operators 作業教育							☆									
	Product evaluation test 製品評価試験										☆						
	Submission of sample サンプル提出											☆					
	Submission of first article inspection result 初品検査結果提出																☆
Scheduled delivery date of mass production products 量産納入予定日	Scheduled to switch in accordance with order from July 2020							Remarks 備考	To be switched in a natural manner								

To: Hirose Electric Co., Ltd. ヒロセ電機株式会社 行き		Your company name: 貴社名:	
Answer to the notification 回答書	Product name 製品名::	241-0011-9 30	
	Content of change: 変更内容:	Production location change	
		Judgment day ご判定日	Person in charge ご担当者
Approve or Not approve for the change: 変更可否:	Approve 承認	Not approve 否認	With condition 条件付
Required materials for submission / other instructions 必要提出資料、その他指示事項			